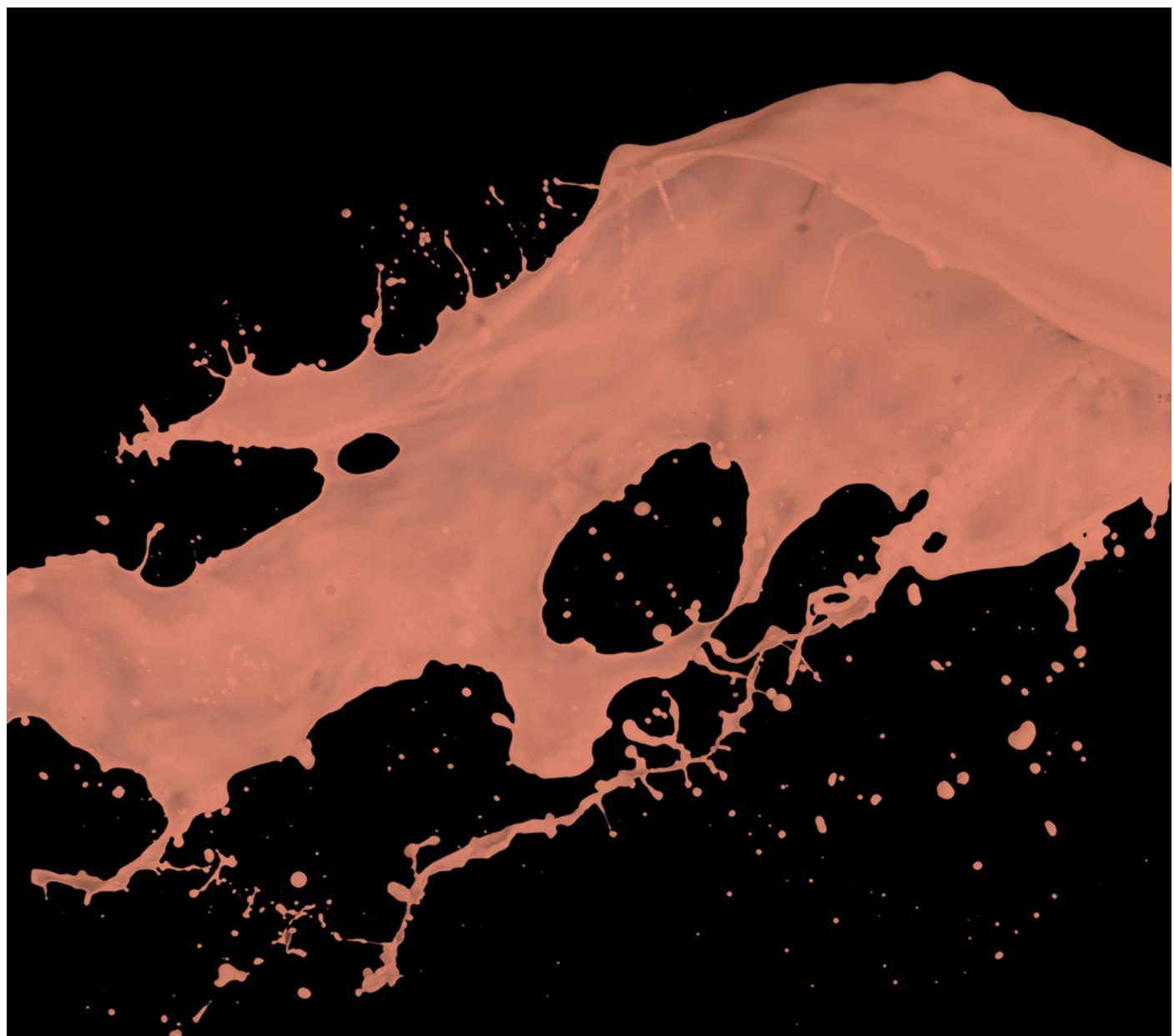




Degradation reference materials 2017

Esterification



Welcome to LGCs degradation reference standards with focus on esterification products.

Unwanted esters of Active Pharmaceutical Ingredients (APIs) can be formed through a number of pathways, including transesterification, carbonylation, addition of carboxylic acids and other mechanisms.

LGC's impurity reference standards are designed to be used at all relevant stages of the testing chain. They allow the correct identification and quantification of any esters formed during manufacturing or storage. Our impurities allow for an assessment of an API's purity and can be used to help assess the product's shelf life.

Each impurity is accompanied by a detailed certificate of analysis, providing all the information you need to best use the reference material. Our products can be used with confidence during analytical research and development and validation studies as well as for stability monitoring and routine quality control purposes.

Visit our webshop lgcstandards.com

To find out more contact your local **LGC office**.

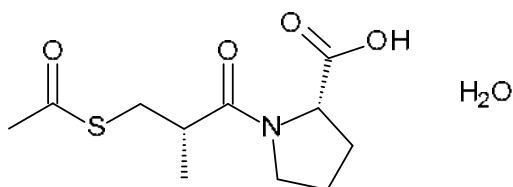
LGC provides a range of esterification impurity reference standards for more than 130 major APIs.



Certificate of Analysis

Reference Standard

(2S)-1-[(2S)-3-(Acetylsulfanyl)-2-methylpropanoyl]pyrrolidine-2-carboxylic Acid Hydrate (Acetylcaptopril Hydrate)



Molecular Formula: C₁₁H₁₇NO₄S H₂O
Molecular Weight: 277.34
CAS Number: [801293-45-8]

Catalogue Number: MM0067.05
Lot Number: 59066
Long-term Storage: 2 to 8 °C, dark
Appearance: white solid
Melting Point: 81 °C
Assay 'as is': 99.3 %

Date of shipment: **2017-July-21**

This certificate is valid for two years from the date of shipment provided the substance is stored under the recommended conditions.

Certificate of Analysis — Example



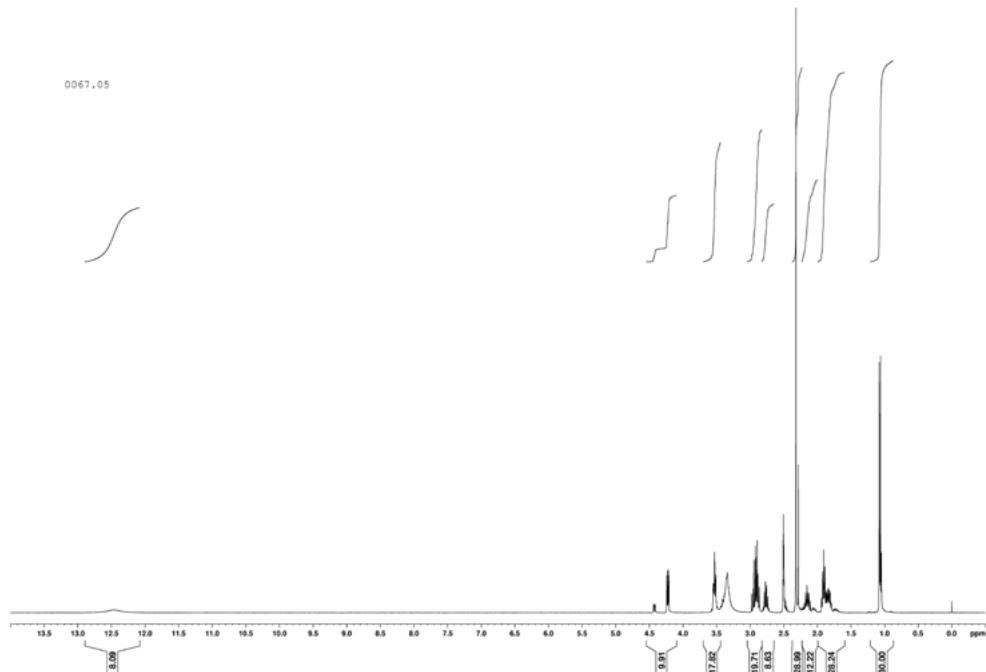
I. Identity

The identity of the reference substance was established by following analyses.

Ia. $^1\text{H-NMR}$ Spectrum

Conditions: 400 MHz, DMSO-d₆

The structure is confirmed with the signals of the spectrum and their interpretation.

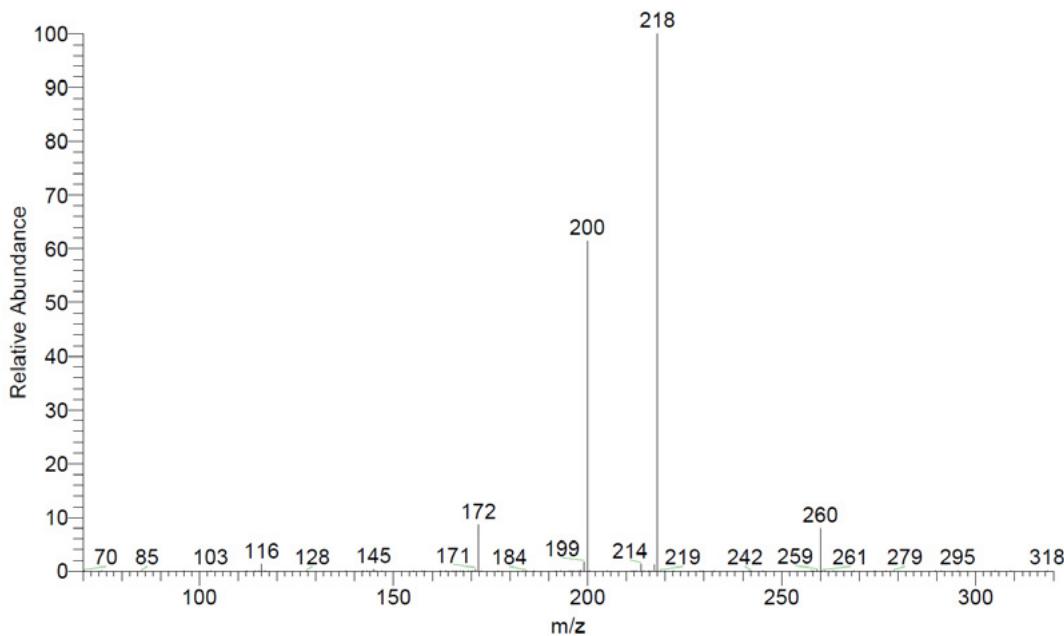


Certificate of Analysis — Example



Ib. Mass Spectrum

Method: 4.5 kV ESI; vaporization temperature: 200 °C, direct inlet



m/z	fragments ($M = \text{anhydrous base}$)
260	[MH]
218	[$MH - C_3H_6$]
200	[$MH - C_2H_3O - OH$]
172	[$MH - C_2H_3O - COOH$]

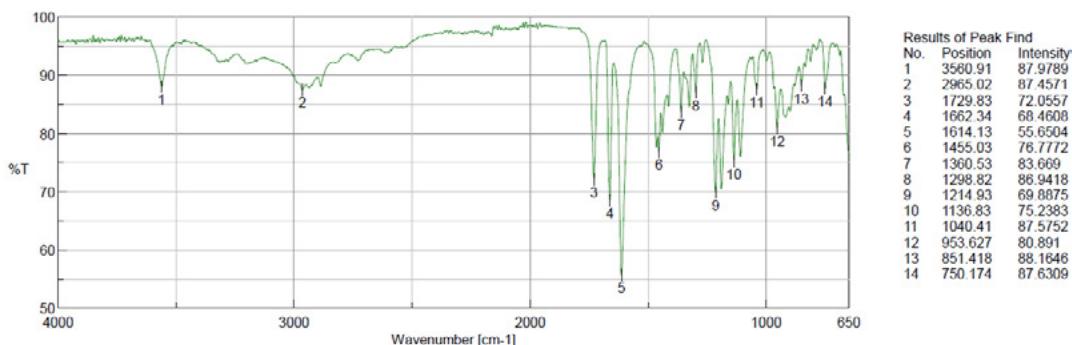
The signals of the mass spectrum and their interpretation are consistent with the structural formula.

Certificate of Analysis — Example



Ic. IR Spectrum

Method: Attenuated Total Reflection Fourier Transform Infrared (ATR-FTIR) Spectroscopy



The signals of the IR spectrum and their interpretation are consistent with the structural formula.

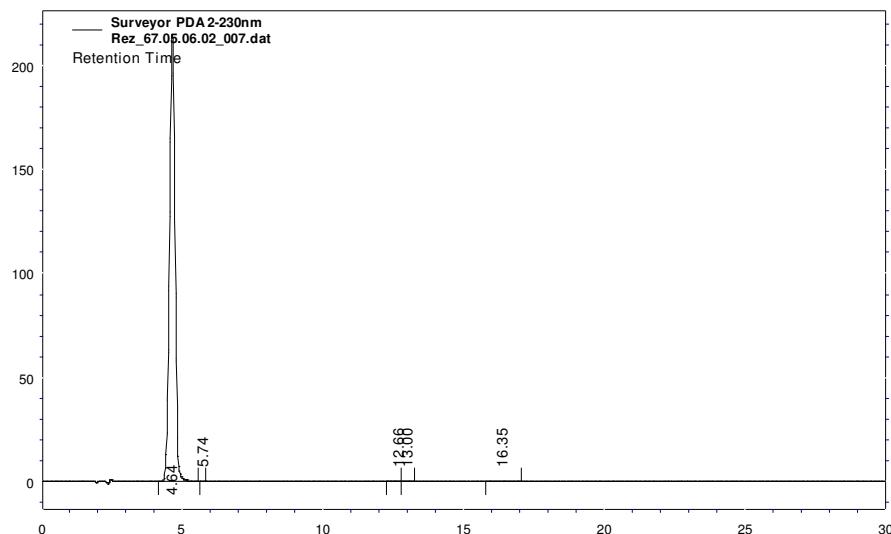
II. Purity

The purity of the reference substance was analysed by high performance liquid chromatography (HPLC).

HPLC Conditions:

Column:	Conditions:	Detector:	Injector:
SymmetryShield RP-18 5 µm, 150 x 3.9 mm	0.5 ml/min, 40 °C Water/Acetonitrile 75/25 (v/v); 0.1 % H ₃ PO ₄	DAD 230 nm	Auto 8 µl; 0.0372 mg/ml in Water/Acetonitrile 50/50 (v/v)

Certificate of Analysis — Example



Area Percent Report - Sorted by Signal

Pk #	Retention Time	Area	Area %
1	4.64	2830546	99.41
2	5.74	355	0.01
3	12.66	1216	0.04
4	13.00	1556	0.05
5	16.35	13770	0.48
Totals		2847443	100.00

For the calculation the system peaks were ignored. The content of the analyte was determined as ratio of the peak area of the analyte and the cumulative areas of the purities, added up to 100 %.

Results:

Average 99.41 %
Number of results n=6
Standard deviation 0.03 %

Certificate of Analysis — Example



III. Water Content

Method: Karl Fischer titration

Determined value	6.60 %
Theoretical value	- 6.50 %
Content of excessive water	0.10 %

IV. Residual Solvents

Method: ^1H -NMR

No significant amounts of residual solvents were detected (< 0.05 %).

V. Final Result

Total impurities (HPLC)	0.59 %
Water content	0.10 %
Residual solvents	No significant amounts of residual solvents were detected (< 0.05 %).
Assay (100 % method) ¹	99.31 %

The assay is assessed to be 99.3 % 'as is'

The assay 'as is' is equivalent to the assay based on the not anhydrous and not dried substance respectively.

Release Date: 2014-09-26

LGC GmbH

Dr. Sabine Schröder
Product Release

¹ The calculation of the 100 % method follows the formula:

$$\text{Assay (\%)} = (100 \% - \text{KF} - \text{RES}) * \frac{\text{Purity HPLC (\%)}}{100 \%}$$

Water (KF) and Residual solvents (RES) are considered as absolute contributions, HPLC purity is considered as relative contribution.

A-Z of products Esterification

A.

4-Aminobenzoic Acid —
Atorvastatin Calcium Trihydrate

B.

Baclofen — Butyl Parahydroxybenzoate

C.

Calcium Pantothenate — Codeine

D.

Dexamethasone — Diflunisa

E.

Emtricitabine — Eugenol

F.

Felbinac — Fumaric Acid

G.

Gemfibrozil

H.

Harpagoside — Hymecromone

I.

Ibufenac — Indometacin

K.

Ketoprofen — Ketorolac Trometamol

L.

Lacidipine — Losartan Potassium

M.

Mandelic Acid — Mycophenolate Sodium

N.

Nalidixic Acid — Norfloxacin

O.

Ofloxacin — Oxolinic Acid

P.

Paracetamol — Pyridoxine Hydrochloride

Q.

Salicylic Acid — Sulindac

R.

Testosterone — Tyrosine

S.

Salicylic Acid — Sulindac

T.

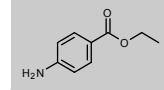
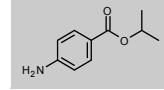
Testosterone — Tyrosine

V.

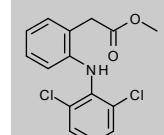
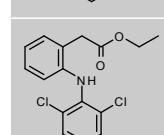
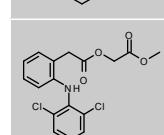
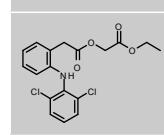
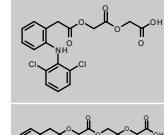
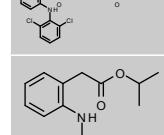
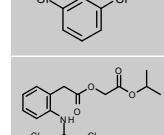
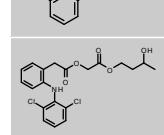
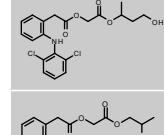
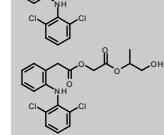
Valproic Acid — Valsartan

Products — Esterification

4-Aminobenzoic Acid

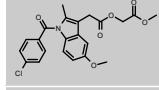
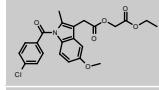
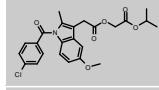
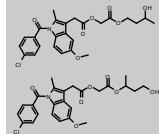
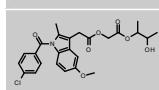
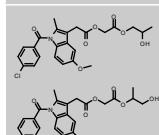
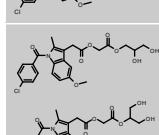
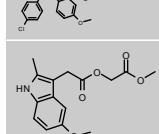
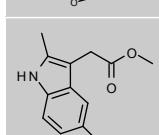
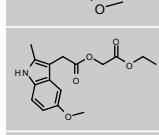
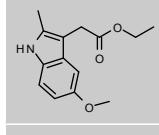
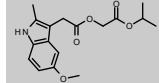
MM0094.00	Imp. B (EP): Ethyl 4-Aminobenzoate (Benzocaine)	94-09-7	500mg	
MM1255.08	Isopropyl 4-Aminobenzoate	18144-43-9	100mg	

Aceclofenac

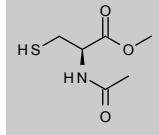
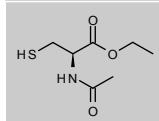
MM0006.10	Imp. B (EP): Methyl [2-[(2,6-Dichlorophenyl)amino]phenyl]acetate (Methyl Ester of Diclofenac)	15307-78-5	100mg	
MM0006.11	Imp. C (EP): Ethyl [2-[(2,6-Dichlorophenyl)amino]phenyl]acetate (Ethyl Ester of Diclofenac)	15307-77-4	100mg	
MM0181.01	Imp. D (EP): Methyl [[[2-[(2,6-Dichlorophenyl)amino]phenyl]acetyl]oxy]-acetate (Methyl Ester of Aceclofenac)	139272-66-5	100mg	
MM0181.02	Imp. E (EP): Ethyl [[[2-[(2,6-Dichlorophenyl)amino]phenyl]acetyl]oxy]-acetate (Ethyl Ester of Aceclofenac)	139272-67-6	100mg	
MM0181.04	Imp. G (EP): [[[[[2-[(2,6-Dichlorophenyl)-amino]phenyl]acetyl]oxy]acetyl]oxy]acetic Acid (Acetic Aceclofenac)	n/a	100mg	
MM0181.05	Imp. H (EP): [[[[[[2-[(2,6-Dichlorophenyl)-amino]phenyl]acetyl]oxy]acetyl]oxy]acetyl]oxy]acetic Acid (Diacetic Aceclofenac)	1216495-92-9	50mg	
MM0181.06	Isopropyl [2-[(2,6-Dichlorophenyl)-amino]phenyl]acetate (Isopropyl Ester of Diclofenac)	66370-79-4	100mg	
MM0181.11	Aceclofenac Isopropyl Ester	n/a	100mg	
MM0181.12	Aceclofenac 1,3-Butylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM0181.14	Aceclofenac 1,2-Propylene Glycol Esters (Mixture of Isomers)	n/a	100mg	

Products — Esterification

Acemetacin

MM1728.01	Acemetacin Methyl Ester	681838-84-6	100mg	
MM1728.02	Acemetacin Ethyl Ester	76812-43-6	100mg	
MM1728.03	Acemetacin Isopropyl Ester	n/a	100mg	
MM1728.05	Acemetacin 1,3-Butylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM1728.06	Acemetacin 2,3-Butylene Glycol Ester	n/a	100mg	
MM1728.07	Acemetacin 1,2-Propylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM1728.08	Acemetacin 1,2,3-Propanetriol Esters (Mixture of Isomers)	n/a	100mg	
MM1728.09	(2-Methoxy-2-oxoethyl) 2-(5-Methoxy-2-methyl-1H-indol-3-yl) acetate	n/a	100mg	
MM1728.10	Methyl 2-(5-Methoxy-2-methyl-1H-indol-3-yl)acetate	7588-36-5	100mg	
MM1728.11	(2-Ethoxy-2-oxoethyl) 2-(5-Methoxy-2-methyl-1H-indol-3-yl) acetate	n/a	100mg	
MM1728.12	Ethyl 2-(5-Methoxy-2-methyl-1H-indol-3-yl)acetate	17536-38-8	100mg	
MM1728.13	(2-Isopropoxy-2-oxoethyl) 2-(5-Methoxy-2-methyl-1H-indol-3-yl) acetate	n/a	100mg	

Acetylcysteine

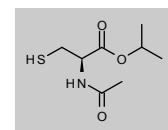
MM0024.08	N-Acetyl-L-cysteine Methyl Ester	7652-46-2	100mg	
MM0024.09	N-Acetyl-L-cysteine Ethyl Ester	59587-09-6	100mg	

Products — Esterification

[MM0024.10](#) N-Acetyl-L-cysteine Isopropyl Ester

73255-51-3

100mg

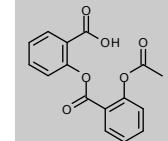


Acetylsalicylic Acid

[MM0133.01](#) **Imp. D (EP):** 2-[[2-(Acetoxy)benzoyl]oxy]-benzoic Acid (Acetylsalicylic Acid)

530-75-6

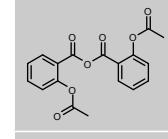
100mg



[MM0133.02](#) **Imp. F (EP):** 2-(Acetoxy)benzoic Anhydride (Acetylsalicylic Anhydride)

1466-82-6

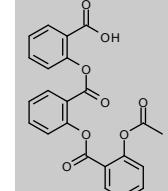
100mg



[MM0133.09](#) Acetylsalicylsalicylic Acid

85531-16-4

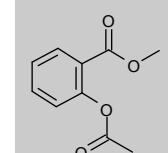
50mg



[MM0133.12](#) Methyl Acetylsalicylate

580-02-9

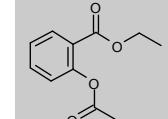
100mg



[MM0133.13](#) Ethyl Acetylsalicylate

529-68-0

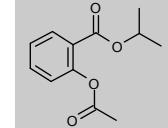
100mg



[MM0133.14](#) Isopropyl Acetylsalicylate

2224-88-6

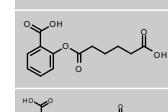
50mg



[MM0133.19](#) Hexanedioic Acid Mono-(2-carboxyphenyl) Ester

863985-44-8

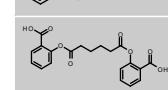
50mg



[MM0133.20](#) Hexanedioic Acid Bis-(2-carboxyphenyl) Ester

69638-07-9

100mg

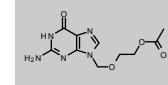


Aciclovir

[MM0061.01](#) **Imp. A (EP):** 2-[(2-Amino-6-oxo-1,6-dihydro-9H-purin-9-yl)methoxy]ethyl Acetate

102728-64-3

100mg

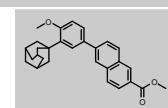


Adapalene

[MM0681.06](#) Methyl 6-[3-(1-Adamantyl)-4-methoxyphenyl]-2-naphthoate (Adapalene Methyl Ester)

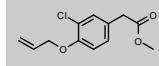
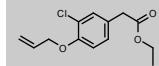
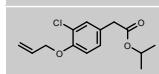
106685-41-0

100mg

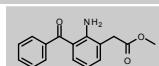
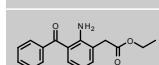
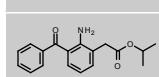


Products — Esterification

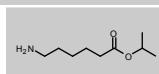
Alclofenac

MM1783.01	Alclofenac Methyl Ester	23918-07-2	100mg	
MM1783.02	Alclofenac Ethyl Ester	20788-45-8	100mg	
MM1783.03	Alclofenac Isopropyl Ester	69801-29-2	100mg	

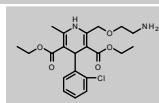
Amfenac Sodium Monohydrate

MM3533.01	Amfenac Methyl Ester	61941-58-0	100mg	
MM3533.02	Amfenac Ethyl Ester	61941-57-9	100mg	
MM3533.03	Amfenac Isopropyl Ester	n/a	100mg	

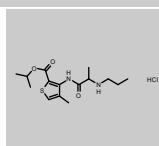
Aminocaproic Acid

MM0896.03	6-Aminocaproic Acid Isopropyl Ester	3173-76-0	100mg	
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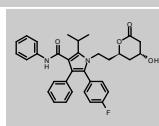
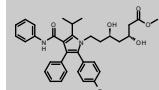
Amlodipine Besilate

MM0383.10	Imp. E (EP): Diethyl (4RS)-2-[(2-Aminoethoxy)methyl]-4-(2-chlorophenyl)-6-methyl-1,4-dihydropyridine-3,5-dicarboxylate	140171-65-9	100mg	
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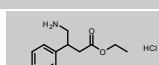
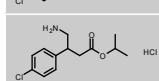
Articaine Hydrochloride

MM0369.03	Imp. C (EP) as Hydrochloride: 1-Methyl-ethyl 4-Methyl-3-[(2RS)-2-(propylamino)-propanoyl]amino]thiophene-2-carboxylate Hydrochloride (Articaine Isopropyl Ester Hydrochloride)	n/a	100mg	
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Atorvastatin Calcium Trihydrate

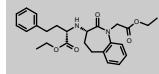
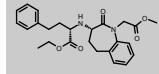
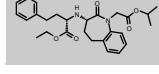
MM0400.01	Imp. H (EP): (4R,6R)-6-[2-[2-(4-Fluorophenyl)-5-(1-methylethyl)-3-phenyl-4-(phenylcarbamoyl)-1H-pyrrol-1-yl]ethyl]-4-hydroxytetrahydro-2H-pyran-2-one (Atorvastatin Lactone)	125995-03-1	100mg	
MM0400.02	Atorvastatin Methyl Ester	345891-62-5	100mg	

Baclofen

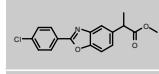
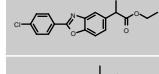
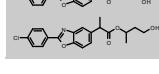
MM1235.08	Baclofen Ethyl Ester Hydrochloride	204503-99-1	100mg	
MM1235.09	Baclofen Isopropyl Ester Hydrochloride	1332869-11-0	100mg	

Products — Esterification

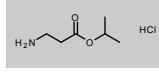
Benazepril Hydrochloride

MM1229.02	Imp. G (EP): Ethyl (2S)-2-[(3S)-1-(2-Ethoxy-2-oxoethyl)-2-oxo-2,3,4,5-tetrahydro-1H-1-benzazepin-3-yl]amino]-4-phenylbutanoate (Benazepril Ethyl Ester)	103129-58-4	100mg	
MM1229.09	Benazepril Methyl Ester	n/a	100mg	
MM1229.10	Benazepril Isopropyl Ester	n/a	100mg	

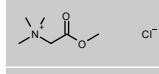
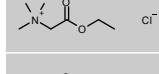
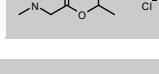
Benoxyprofen

MM1828.01	Benoxaprofen Methyl Ester	87498-09-7	100mg	
MM1828.02	Benoxaprofen Ethyl Ester	51234-41-4	100mg	
MM1828.04	Benoxaprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

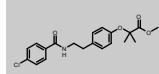
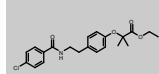
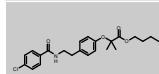
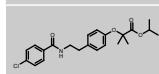
Beta Alanine

MM3497.04	Beta Alanine Isopropyl Ester Hydrochloride	51871-17-1	100mg	
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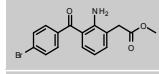
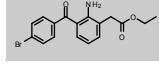
Betaine Hydrochloride

MM0611.01	Betaine Methyl Ester Chloride	3032-10-8	100mg	
MM0611.02	Betaine Ethyl Ester Chloride	3032-11-9	100mg	
MM0611.03	Betaine Isopropyl Ester Chloride	110675-64-4	100mg	

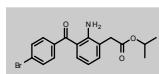
Bezafibrate

MM0063.04	Imp. C (EP): Methyl 2-[4-[2-[(4-Chlorobenzoyl)amino]ethyl]phenoxy]-2-methylpropanoate	n/a	100mg	
MM0063.02	Imp. D (EP): Ethyl 2-[4-[2-[(4-Chlorobenzoyl)amino]ethyl]phenoxy]-2-methylpropanoate	41859-58-9	100mg	
MM0063.05	Imp. E (EP): Butyl 2-[4-[2-[(4-Chlorobenzoyl)amino]ethyl]phenoxy]-2-methylpropanoate	n/a	100mg	
MM0063.08	Bezafibrate Isopropyl Ester	153758-85-1	100mg	

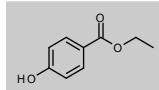
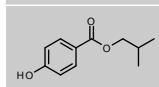
Bromfenac Sodium Sesquihydrate

MM3532.01	Bromfenac Methyl Ester	n/a	100mg	
MM3532.02	Bromfenac Ethyl Ester	102414-22-2	100mg	

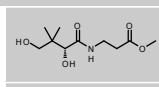
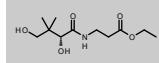
Products — Esterification

MM3532.03	Bromfenac Isopropyl Ester	n/a	100mg	
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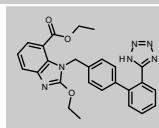
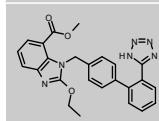
Butyl Parahydroxybenzoate

MM0498.00	Imp. C (EP): Ethyl 4-Hydroxybenzoate (Ethyl Parahydroxybenzoate)	120-47-8	500mg	
MM0496.05	Imp. E (EP): 2-Methylpropyl 4-Hydroxybenzoate (Isobutyl Parahydroxybenzoate)	4247-02-3	100mg	

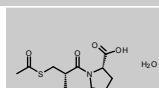
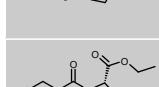
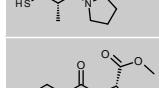
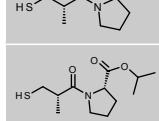
Calcium Pantothenate

MM1499.01	Methyl Pantothenate	50692-78-9	50mg	
MM1499.02	Ethyl Pantothenate	10527-68-1	50mg	

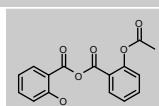
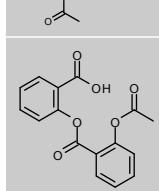
Candesartan Cilexetil

MM0776.01	Imp. A (EP): Ethyl 2-Ethoxy-1-[[2'-(1H-tetrazol-5-yl)biphenyl-4-yl]methyl]-1H-benzimidazole-7-carboxylate	139481-58-6	100mg	
MM0776.10	Imp. I (EP): Methyl 2-Ethoxy-1-[[2'-(1H-tetrazol-5-yl)biphenyl-4-yl]methyl]-1H-benzimidazole-7-carboxylate (Candesartan Methyl Ester)	139481-69-9	100mg	

Captopril

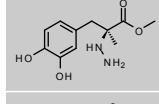
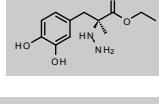
MM0067.05	Imp. J (EP) as Hydrate: (2S)-1-[(2S)-3-(Acetylsulfanyl)-2-methylpropanoyl]-pyrrolidine-2-carboxylic Acid Hydrate (Acetylcaptopril Hydrate)	801293-45-8	100mg	
MM0067.03	Captopril Ethyl Ester	86938-12-7	100mg	
MM0067.19	Captopril Methyl Ester	176036-41-2	100mg	
MM0067.20	Captopril Isopropyl Ester	176036-42-3	100mg	

Carbasalate Calcium

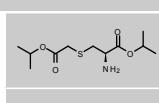
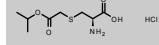
MM0133.02	Imp. A (EP): 2-(Acetoxy)benzoic Anhydride (Acetylsalicylic Anhydride)	1466-82-6	100mg	
MM0133.01	Imp. B (EP): 2-[[2-(Acetoxy)benzoyl]oxy]benzoic Acid (Acetylsalicylsalicylic Acid)	530-75-6	100mg	

Products — Esterification

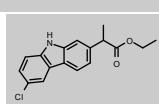
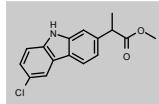
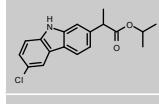
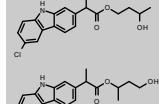
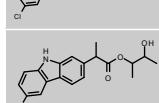
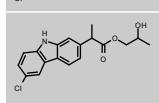
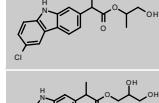
Carbidopa

MM1501.04	Imp. E (EP): Methyl (2S)-3-(3,4-Dihydroxyphenyl)-2-hydrazino-2-methylpropanoate (Carbidopa Methyl Ester)	52514-63-3	100mg	
MM1501.05	Imp. F (EP): Ethyl (2S)-3-(3,4-Dihydroxyphenyl)-2-hydrazino-2-methylpropanoate (Carbidopa Ethyl Ester)	1458640-32-8	100mg	

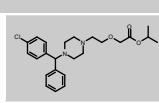
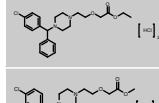
Carbocisteine

MM0236.09	Carbocisteine Diisopropyl Ester	792135-12-7	100mg	
MM0236.14	S-[2-(1-Methylethoxy)-2-oxoethyl]-L-cysteine Hydrochloride	n/a	100mg	

Carprofen

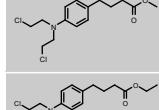
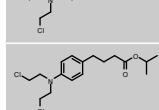
MM1484.02	Imp. G (EP): Ethyl (2RS)-2-(6-Chloro-9H-carbazol-2-yl) propanoate (Carprofen Ethyl Ester)	52262-89-2	100mg	
MM1484.03	Carprofen Methyl Ester	52263-88-4	100mg	
MM1484.04	Carprofen Isopropyl Ester	n/a	100mg	
MM1484.05	Carprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM1484.06	Carprofen 2,3-Butylene Glycol Ester	n/a	100mg	
MM1484.07	Carprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM1484.08	Carprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

Cetirizine Dihydrochloride

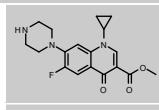
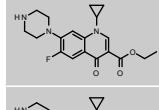
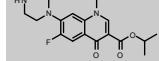
MM0380.08	Isopropyl Ester of Cetirizine	324047-27-0	100mg	
MM0380.15	Ethyl Ester of Cetirizine Dihydrochloride	n/a	100mg	
MM0380.16	Methyl Ester of Cetirizine Dihydrochloride	83881-48-5	100mg	

Products — Esterification

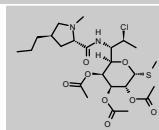
Chlorambucil

MM0821.08	Chlorambucil Methyl Ester	79481-83-7	100mg	
MM0821.09	Chlorambucil Ethyl Ester	64977-24-8	100mg	
MM0821.10	Chlorambucil Isopropyl Ester	77063-20-8	100mg	

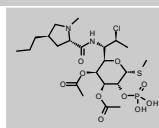
Ciprofloxacin Hydrochloride

MM0018.17	Ciprofloxacin Methyl Ester	107884-23-1	100mg	
MM0018.18	Ciprofloxacin Ethyl Ester	105404-65-7	100mg	
MM0018.19	Ciprofloxacin Isopropyl Ester	1427036-10-9	50mg	

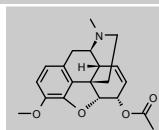
Clindamycin Hydrochloride

MM0259.07	Triacetylclindamycin	n/a	100mg	
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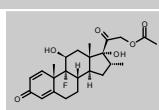
Clindamycin Phosphate

MM1520.07	Diacetylclindamycin Phosphate	n/a	100mg	
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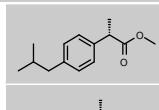
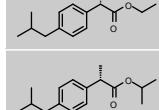
Codeine

MM0004.06	Acetylcodeine	6703-27-1	CS 100mg	
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Dexamethasone

MM0445.00	Imp. G (EP): 9-Fluoro-11β,17-dihydroxy-16α-methyl-3,20-dioxopregna-1,4-dien-21-yl Acetate (Dexamethasone Acetate)	1177-87-3	250mg	
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Dexibuprofen

MM3534.01	Dexibuprofen Methyl Ester	81576-55-8	100mg	
MM3534.02	Dexibuprofen Ethyl Ester	272458-63-6	100mg	
MM3534.03	Dexibuprofen Isopropyl Ester	1114975-39-1	100mg	

Products — Esterification

MM3534.04	Dexibuprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM3534.05	Dexibuprofen 2,3-Butylene Glycol Ester	n/a	100mg	
MM3534.06	Dexibuprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM3534.07	Dexibuprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

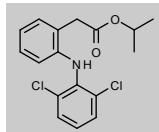
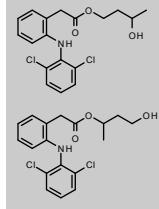
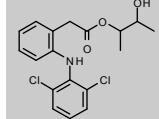
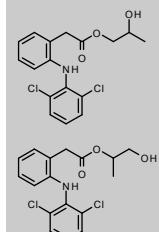
Dexketoprofen Trometamol

MM3535.01	Dexketoprofen Methyl Ester	81601-91-4	100mg	
MM3535.02	Dexketoprofen Ethyl Ester	136656-97-8	100mg	
MM3535.03	Dexketoprofen Isopropyl Ester	851775-73-0	100mg	
MM3535.04	Dexketoprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM3535.05	Dexketoprofen 2,3-Butylene Glycol Ester	n/a	100mg	
MM3535.06	Dexketoprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM3535.07	Dexketoprofen 1,2,3-Propanetriol Ester (Mixture of Isomers)	n/a	100mg	
MM3535.09	3-[(2S)-2-(3-Benzoylphenyl)propanoyl]oxybutyl (2S)-2-(3-Benzoylphenyl)propanoate	n/a	50mg	
MM3535.10	[2-[(2S)-2-(3-Benzoylphenyl)propanoyl]oxy-1-methylpropyl] (2S)-2-(3-Benzoylphenyl)propanoate	n/a	50mg	
MM3535.11	2-[(2S)-2-(3-Benzoylphenyl)propanoyl]oxypropyl (2S)-2-(3-Benzoylphenyl)propanoate	n/a	50mg	

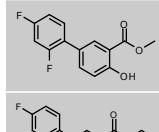
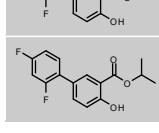
Diclofenac Sodium

MM0006.10	Methyl 2-[2-[(2,6-Dichlorophenyl)amino]-phenyl]acetate <i>(Methyl Ester of Diclofenac)</i>	15307-78-5	100mg	
MM0006.11	Ethyl 2-[2-[(2,6-Dichlorophenyl)amino]-phenyl]acetate <i>(Ethyl Ester of Diclofenac)</i>	15307-77-4	100mg	

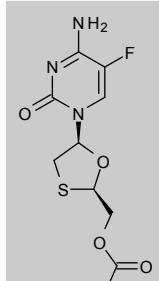
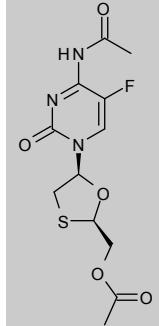
Products — Esterification

MM0181.06	Isopropyl 2-[2-[(2,6-Dichlorophenyl)amino]-phenyl]acetate <i>(Isopropyl Ester of Diclofenac)</i>	66370-79-4	100mg	
MM0006.37	Diclofenac Butylene Glycol Ester (Mixture of Isomers)	n/a	50mg	
MM0006.38	Diclofenac 2,3-Butylene Glycol Ester	95093-57-5	100mg	
MM0006.39	Diclofenac 1,2-Propylene Glycol Ester (Mixture of Isomers)	n/a	100mg	

Diflunisal

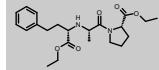
MM3050.01	Diflunisal Methyl Ester	55544-00-8	100mg	
MM3050.02	Diflunisal Ethyl Ester	126093-86-5	100mg	
MM3050.03	Diflunisal Isopropyl Ester	1381777-24-7	100mg	

Emtricitabine

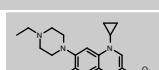
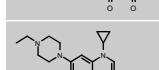
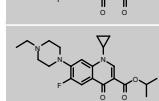
MM1325.05	O-Acetylemtricitabine	145032-08-2	100mg	
MM1325.06	N,O-Diacetylemtricitabine	n/a	100mg	

Products — Esterification

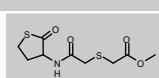
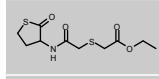
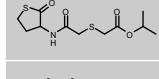
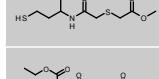
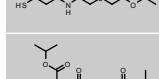
Enalapril Maleate

MM0010.17	Enalapril Ethyl Ester (N-[(1S)-1-(Ethoxycarbonyl)-3-phenylpropyl]-L-alanyl-L-proline Ethyl Ester)	87420-38-0	100mg	
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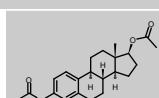
Enrofloxacin

MM0395.11	Enrofloxacin Methyl Ester	107884-20-8	100mg	
MM0395.12	Enrofloxacin Ethyl Ester	107884-19-5	100mg	
MM0395.13	Enrofloxacin Isopropyl Ester	n/a	100mg	

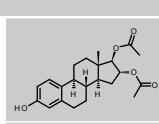
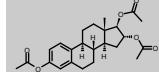
Erdosteine

MM0544.02	Erdosteine Methyl Ester	1667709-77-4	100mg	
MM0544.03	Erdosteine Ethyl Ester	84611-37-0	100mg	
MM0544.04	Erdosteine Isopropyl Ester	n/a	100mg	
MM0544.05	Methyl 2-[[2-(2-Methoxy-2-oxoethyl)sulfanylacetyl]amino]-4-sulfanylbutanoate	n/a	100mg	
MM0544.06	Ethyl 2-[[2-(2-Ethoxy-2-oxo-ethyl)sulfanylacetyl]amino]-4-sulfanylbutanoate	n/a	100mg	
MM0544.07	Isopropyl 2-[[2-(2-Isopropoxy-2-oxo-ethyl)sulfanylacetyl]amino]-4-sulfanylbutanoate	n/a	100mg	

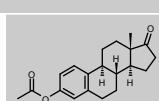
Estradiol Hemihydrate

MM0300.12	Estradiol Diacetate	3434-88-6	100mg	
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Estriol

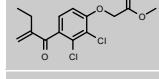
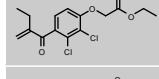
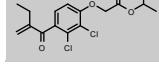
MM0130.14	Estriol 16,17-Diacetate	805-26-5	100mg	
MM0130.15	Estriol Triacetate	2284-32-4	100mg	

Estrone

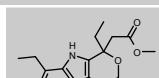
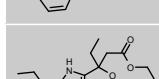
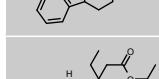
MM0473.01	Estrone 3-Acetate	901-93-9	100mg	
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Products — Esterification

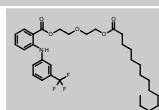
Etacrylic Acid

MM1207.04	Etacrylic Acid Methyl Ester	6463-21-4	100mg	
MM1207.05	Etacrylic Acid Ethyl Ester	23870-41-9	100mg	
MM1207.06	Etacrylic Acid Isopropyl Ester	n/a	100mg	

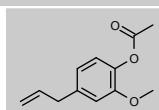
Etodolac

MM0911.11	Imp. K (EP): Methyl 2-[(1RS)-1,8-Diethyl-1,3,4,9-tetrahydropyrano[3,4-b]indol-1-yl]acetate (Etodolac Methyl Ester)	122188-02-7	100mg	
MM0911.13	Etodolac Ethyl Ester	200880-23-5	100mg	
MM0911.14	Etodolac Isopropyl Ester	n/a	100mg	

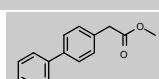
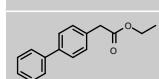
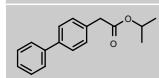
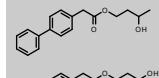
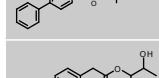
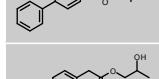
Etofenamate

MM0105.08	Etofenamate Myristate	81427-99-8	100mg	
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Eugenol

MM3464.01	Imp. I (EP): 2-Methoxy-4-(prop-2-enyl)phenyl Acetate (Acetyleugenol)	93-28-7	100mg	
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Felbinac

MM3501.02	Felbinac Methyl Ester	59793-29-2	100mg	
MM3501.03	Felbinac Ethyl Ester	14062-23-8	100mg	
MM3501.04	Felbinac Isopropyl Ester	1286423-88-8	100mg	
MM3501.05	Felbinac 1,3-Butylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM3501.06	Felbinac 2,3-Butylene Glycol Ester	n/a	100mg	
MM3501.07	Felbinac 1,2-Propylene Glycol Esters (Mixture of Isomers)	n/a	100mg	

Products — Esterification

MM3501.09	3-[2-(4-Phenylphenyl)acetyl]oxybutyl 2-(4-Phenylphenyl)acetate	n/a	50mg	
MM3501.10	[1-Methyl-2-[2-(4-phenylphenyl)acetyl]oxypropyl] 2-(4-Phenylphenyl)acetate	n/a	50mg	
MM3501.11	2-[2-(4-Phenylphenyl)acetyl]oxypropyl 2-(4-Phenylphenyl)acetate	n/a	50mg	

Felodipine

MM0139.02	Imp. B (EP): Dimethyl 4-(2,3-Dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate	91189-59-2	100mg	
MM0139.03	Imp. C (EP): Diethyl 4-(2,3-Dichlorophenyl)-2,6-dimethyl-1,4-dihydropyridine-3,5-dicarboxylate	79925-38-5	100mg	

Fenbufen

MM0918.06	Fenbufen Methyl Ester	54011-27-7	100mg	
MM0918.07	Fenbufen Ethyl Ester	1230-54-2	100mg	
MM0918.08	Fenbufen Isopropyl Ester	n/a	100mg	

Fenclofenac

MM3075.01	Fenclofenac Methyl Ester	81585-78-6	100mg	
MM3075.02	Fenclofenac Ethyl Ester	86308-84-1	100mg	
MM3075.03	Fenclofenac Isopropyl Ester	n/a	100mg	

Fenoprofen Calcium

MM0790.02	Fenoprofen Methyl Ester	66202-87-7	100mg	
MM0790.03	Fenoprofen Ethyl Ester	32929-74-1	100mg	
MM0790.04	Fenoprofen Isopropyl Ester	120824-55-7	100mg	

Products — Esterification

MM0790.05	Fenoprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0790.06	Fenoprofen 2,3-Butylene Glycol Ester	n/a	100mg	
MM0790.07	Fenoprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0790.08	Fenoprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

Fexofenadine Hydrochloride

MM0507.04	Imp. D (EP): Methyl 2-[4-[(1RS)-1-Hydroxy-4-[4-(hydroxydiphenylmethyl)piperidin-1-yl]-butyl]phenyl]-2-methylpropanoate (Fexofenadine Methyl Ester)	154825-96-4	100mg	
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Flavoxate Hydrochloride

MM0156.02	Imp. B (EP): Ethyl 3-Methyl-4-oxo-2-phenyl-4H-1-benzopyran-8-carboxylate (3-Methylflavone-8-carboxylic Acid Ethyl Ester)	35888-94-9	100mg	
MM0156.05	Imp. C (EP): 1-Methylethyl 3-Methyl-4-oxo-2-phenyl-4H-1-benzopyran-8-carboxylate (3-Methylflavone-8-carboxylic Acid Isopropyl Ester)	1286165-14-7	50mg	

Flufenamic Acid

MM0410.01	Flufenamic Acid Methyl Ester	2765-91-5	100mg	
MM0410.02	Flufenamic Acid Ethyl Ester	2766-16-7	100mg	
MM0410.03	Flufenamic Acid Isopropyl Ester	68749-59-7	100mg	

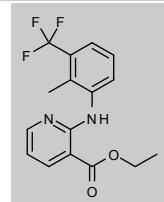
Flumequine

MM0842.02	Imp. B (EP): Ethyl (RS)-9-Fluoro-5-methyl-1-oxo-6,7-dihydro-1H,5H-benzo[i,j]quinolizine-2-carboxylate (Flumequine Ethyl Ester)	42835-47-2	100mg	
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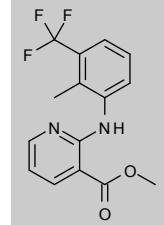
Products — Esterification

Flunixin Meglumine

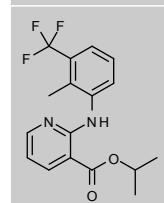
[MM0915.04](#) **Imp. D (EP): Ethyl 2-[[2-Methyl-3-(trifluoromethyl)phenyl]amino]pyridine-3-carboxylate (Flunixin Ethyl Ester)** 54396-42-8 100mg



[MM0915.05](#) Flunixin Methyl Ester 75369-63-0 100mg

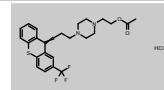


[MM0915.06](#) Flunixin Isopropyl Ester n/a 100mg



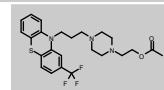
Flupentixol Dihydrochloride

[MM0223.16](#) **Imp. E (EP) as Hydrochloride: 2-[4-[(EZ)-2-(Trifluoromethyl)-9H-thioxanthen-9-ylidene]propyl]piperazin-1-yl]ethyl Acetate Hydrochloride (O-Acetylflupentixol Hydrochloride)** n/a 100mg



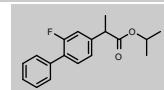
Fluphenazine Dihydrochloride

[MM0114.13](#) O-Acetylfluphenazine 2021-89-8 100mg

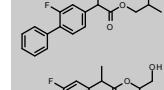


Flurbiprofen

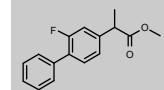
[MM0727.06](#) Flurbiprofen Isopropyl Ester 252846-89-2 100mg



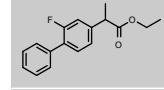
[MM0727.07](#) Flurbiprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers) n/a 100mg



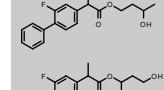
[MM0727.09](#) Flurbiprofen Methyl Ester 66202-86-6 100mg



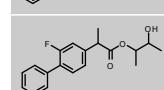
[MM0727.10](#) Flurbiprofen Ethyl Ester 64858-90-8 100mg



[MM0727.11](#) Flurbiprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers) n/a 100mg



[MM0727.12](#) Flurbiprofen 2,3-Butylene Glycol Ester n/a 100mg



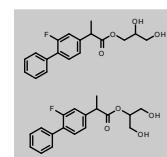
Products — Esterification

[MM0727.13](#)

Flurbiprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)

n/a

100mg



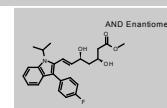
Fluvastatin Sodium

[MM0676.09](#)

Fluvastatin Methyl Ester

93957-53-0

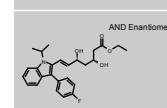
100mg

[MM0676.10](#)

Fluvastatin Ethyl Ester

615263-37-1

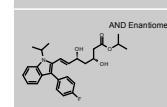
100mg

[MM0676.11](#)

Fluvastatin Isopropyl Ester

615263-39-3

100mg



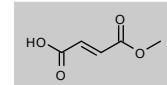
Fumaric Acid

[MM0352.03](#)

Monomethyl Fumarate

2756-87-8

100mg

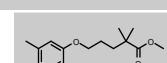


Gemfibrozil

[MM0641.06](#)**Imp. I (EP):** Methyl 5-(2,5-dimethylphenoxy)-2,2-dimethylpentanoate (Gemfibrozil Methyl Ester)

149105-25-9

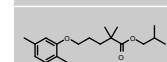
100mg

[MM0641.03](#)

Gemfibrozil Isobutyl Ester

149105-26-0

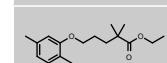
100mg

[MM0641.14](#)

Gemfibrozil Ethyl Ester

63258-18-4

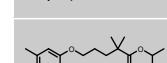
100mg

[MM0641.15](#)

Gemfibrozil Isopropyl Ester

154021-24-6

100mg



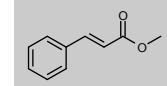
Harpagoside

[MM0370.01](#)

Methyl trans-Cinnamate

1754-62-7

100mg

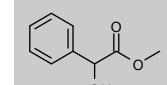


Homatropine Methylbromide

[MM0792.06](#)**Imp. F (EP):** Methyl (2RS)-2-Hydroxy-2-phenylacetate (Methyl Mandelate)

4358-87-6

100mg



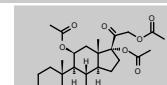
Hydrocortisone Acetate

[MM0187.06](#)

Hydrocortisone 11,17,21-Triacetate

3517-51-9

10mg



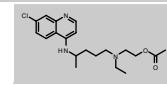
Hydroxychloroquine Sulphate

[MM0764.04](#)

O-Acetylhydroxychloroquine

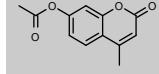
47493-14-1

100mg

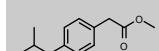
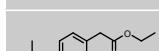


Products — Esterification

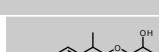
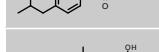
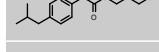
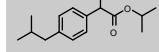
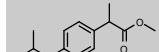
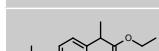
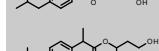
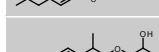
Hymecromone

MM0294.04	Hymecromone Acetate	2747-05-9	100mg	
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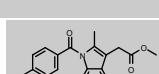
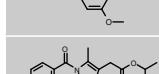
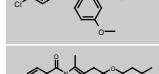
Ibufenac

MM1872.01	Ibufenac Methyl Ester	61566-33-4	100mg	
MM1872.02	Ibufenac Ethyl Ester	15649-02-2	100mg	
MM1872.03	Ibufenac Isopropyl Ester	n/a	100mg	

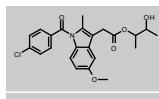
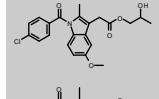
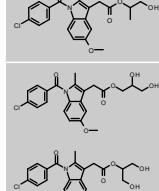
Iuprofen

MM0002.15	2-Hydroxypropyl 2-(4-Isobutylphenyl)-propanoate	95093-58-6	100mg	
MM0002.17	2,3-Dihydroxypropyl 2-(4-Isobutylphenyl)propanoate	64622-21-5	50mg	
MM0002.23	Isopropyl 2-(4-Isobutylphenyl)propanoate	64622-17-9	100mg	
MM0002.53	Iuprofen Methyl Ester	61566-34-5	100mg	
MM0002.56	Iuprofen Ethyl Ester	41283-72-1	100mg	
MM0002.62	Iuprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0002.63	Iuprofen 2,3-Butylene Glycol Ester	95093-59-7	100mg	
MM0002.64	Iuprofen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0002.65	Iuprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

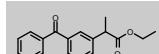
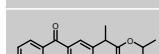
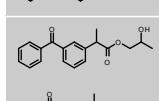
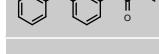
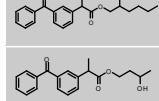
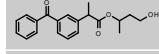
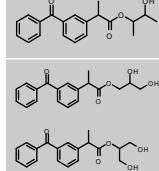
Indometacin

MM0584.08	Imp. H (EP): Methyl [1-(4-Chlorobenzoyl)-5-methoxy-2-methyl-1H-indol-3-yl]acetate (Indomethacin Methyl Ester)	1601-18-9	100mg	
MM0584.11	Indomethacin Isopropyl Ester	72616-25-2	100mg	
MM0584.12	Indometacin 1,3-Butylene Glycol Esters (Mixture of Isomers)	n/a	100mg	

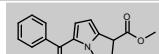
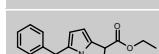
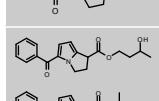
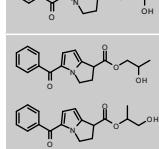
Products — Esterification

MM0584.13	Indometacin 2,3-Butylene Glycol Ester	87293-45-6	100mg	
MM0584.14	Indometacin 1,2-Propylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM0584.15	Indometacin 1,2,3-Propanetriol Esters (Mixture of Isomers)	n/a	100mg	

Ketoprofen

MM0001.19	Ethyl 2-(3-Benzoylphenyl)propionate (Ketoprofen Ethyl Ester)	60658-04-0	100mg	
MM0001.21	Isopropyl 2-(3-Benzoylphenyl)propionate	220662-26-0	100mg	
MM0001.28	Ketoprofen Propylene Glycol Ester (Mixture of Isomers)	n/a	50mg	
MM0001.32	Methyl 2-(3-Benzoylphenyl)propionate (Ketoprofen Methyl Ester)	47087-07-0	100mg	
MM0001.33	2-Ethylhexyl 2-(3-Benzoylphenyl)propionate (Ketoprofen 2-Ethylhexyl Ester)	n/a	100mg	
MM0001.34	Ketoprofen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0001.35	Ketoprofen 2,3-Butylene Glycol Ester	94561-67-8	100mg	
MM0001.36	Ketoprofen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	50mg	

Ketorolac Trometamol

MM0851.10	Imp. H (EP): Methyl (1RS)-5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylate (Ketorolac Methyl Ester)	80965-09-9	100mg	
MM0851.11	Imp. J (EP): Ethyl (1RS)-5-Benzoyl-2,3-dihydro-1H-pyrrolizine-1-carboxylate (Ketorolac Ethyl Ester)	108061-03-6	100mg	
MM0851.14	Ketorolac Isopropyl Ester	66635-74-3	100mg	
MM0851.15	Ketorolac 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0851.16	Ketorolac 2,3-Butylene Glycol Ester	n/a	100mg	
MM0851.17	Ketorolac 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

Products — Esterification

Lacidipine

MM0407.01	Imp. A (BP): Ethyl Methyl (<i>E</i>)-4-{2-[2-(<i>tert</i>-Butoxy-carbonyl)vinyl]phenyl}-1,4-dihydro-2,6-dimethyl-pyridine-3,5-dicarboxylate	103890-81-9	100mg	
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Levocetirizine Dihydrochloride

MM1035.04	Levocetirizine Ethyl Ester	1116338-10-3	100mg	
MM1035.05	Levocetirizine Isopropyl Ester	n/a	100mg	

Levodopa

MM0262.18	Levodopa Methyl Ester Hydrochloride	1421-65-4	100mg	
MM0262.20	Levodopa Isopropyl Ester	110301-07-0	100mg	

Levofloxacin

MM0846.05	Levofloxacin Ethyl Ester	177472-30-9	100mg	
MM0846.06	Levofloxacin Methyl Ester	862690-19-5	100mg	
MM0846.07	Levofloxacin Isopropyl Ester	n/a	100mg	

Liothyronine Sodium

MM0626.09	Liothyronine Methyl Ester	54914-53-3	100mg	
MM0626.10	Liothyronine Ethyl Ester	3005-97-8	100mg	
MM0626.11	Liothyronine Isopropyl Ester	n/a	50mg	

Lorazepam

MM0071.07	Imp. B (EP): (3RS)-7-Chloro-5-(2-chlorophenyl)-2-oxo-2,3-dihydro-1H-1,4-benzodiazepin-3-yl Acetate (Lorazepam Acetate)	2848-96-6	CS 100mg	
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Losartan Potassium

MM0168.18	Imp. J (EP) : [2-Butyl-4-chloro-1-[[2'-(1<i>H</i>-tetrazol-5-yl)biphenyl-4-yl]methyl]-1<i>H</i>-imidazol-5-yl]methyl Acetate	1006062-27-6	100mg	
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Products — Esterification

Mandelic Acid

MM0792.06	Methyl Mandelate	4358-87-6	100mg	
MM3498.01	Ethyl Mandelate	774-40-3	100mg	
MM1376.05	Isopropyl Mandelate	4118-51-8	100mg	

Mebendazole

MM0882.05	Imp. E (EP): Ethyl (5-Benzoyl-1 <i>H</i> -benzimidazol-2-yl)carbamate	31430-19-0	50mg	
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Meclofenoxate Hydrochloride

MM0044.05	(4-Chlorophenoxy)acetic Acid Ethyl Ester	14426-42-7	100mg	
MM0044.06	(4-Chlorophenoxy)acetic Acid Isopropyl Ester	41944-93-8	100mg	

Medronic Acid

MM3503.02	Imp. B (EP): Tetrakis(1-methylethyl) Methylenediphosphonate	1660-95-3	100mg	
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Mefenamic Acid

MM0327.07	Mefenamic Acid Methyl Ester	1222-42-0	100mg	
MM0327.08	Mefenamic Acid Ethyl Ester	1226-33-1	100mg	
MM0327.09	Mefenamic Acid Isopropyl Ester	n/a	100mg	

Products — Esterification

MM0327.10	Mefenamic Acid 1,3-Butylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM0327.11	Mefenamic Acid 2,3-Butylene Glycol Ester	95093-55-3	100mg	
MM0327.12	Mefenamic Acid 1,2-Propylene Glycol Esters (Mixture of Isomers)	n/a	100mg	
MM0327.13	Mefenamic Acid 1,2,3-Propanetriol Esters (Mixture of Isomers)	n/a	100mg	

Mesalazine

MM0217.25	Mesalazine Methyl Ester	42753-75-3	100mg	
MM0217.26	Mesalazine Ethyl Ester	62773-65-3	100mg	
MM0217.27	Mesalazine Isopropyl Ester	64240-87-5	50mg	

Methyldopa

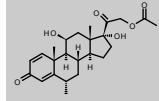
MM1501.02	Methyldopa Methyl Ester	18181-08-3	100mg	
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Methylphenidate Hydrochloride

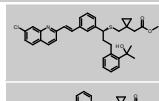
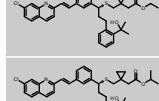
MM1031.09	Imp. E (EP) as Hydrochloride: Ethyl (2RS)-Phenyl[(2RS)-piperidin-2-yl]acetate Hydrochloride (Ethylphenidate Hydrochloride)	19716-79-1	CS	100mg	
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Products — Esterification

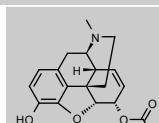
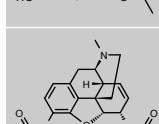
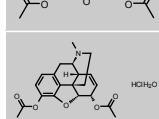
Methylprednisolone

MM0191.00	Imp. J (Pharneuropa): 11 β ,17-Dihydroxy-6 α -methyl-3,20-dioxopregna-1,4-dien-21-yl Acetate (Methylprednisolone Acetate)	53-36-1	100mg	
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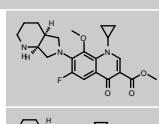
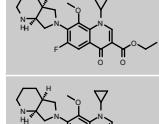
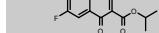
Montelukast Sodium

MM0698.16	Montelukast Methyl Ester	855473-51-7	100mg	
MM0698.17	Montelukast Ethyl Ester	1044705-96-5	100mg	
MM0698.18	Montelukast Isopropyl Ester	n/a	100mg	

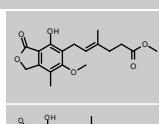
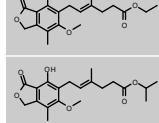
Morphine Hydrochloride

MM0037.14	6-Acetylmorphine	2784-73-8	CS 100mg	
MM0037.17	Heroin (Diacetylmorphine)	561-27-3	CS 100mg	
MM0037.20	Heroin Hydrochloride Monohydrate (Diacetylmorphine Hydrochloride Monohydrate)	5893-91-4	CS 50mg	

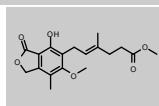
Moxifloxacin Hydrochloride

MM0885.09	Moxifloxacin Methyl Ester	721970-35-0	100mg	
MM0885.10	Moxifloxacin Ethyl Ester	1403836-23-6	100mg	
MM0885.11	Moxifloxacin Isopropyl Ester	1585176-91-5	100mg	

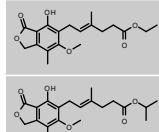
Mycophenolate Mofetil

MM1001.05	Imp. E (EP): Methyl (4E)-6-(4-Hydroxy-6-methoxy-7-methyl-3-oxo-1,3-dihydroiso-benzofuran-5-yl)-4-methylhex-4-enoate	31858-66-9	100mg	
MM1001.09	Ethyl Mycophenolate	32483-51-5	100mg	
MM1001.10	Isopropyl Mycophenolate	40336-80-9	100mg	

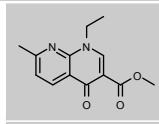
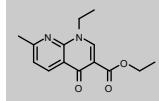
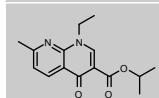
Mycophenolate Sodium

MM1001.05	Methyl (4E)-6-(4-Hydroxy-6-methoxy-7-methyl-3-oxo-1,3-dihydroiso-benzofuran-5-yl)-4-methylhex-4-enoate (Methyl Mycophenolate)	31858-66-9	100mg	
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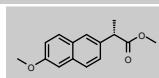
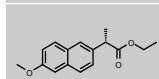
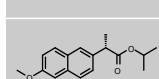
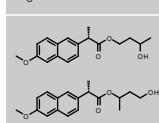
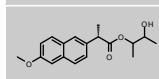
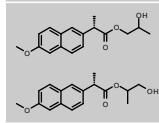
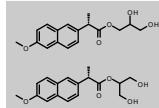
Products — Esterification

MM1001.09	Ethyl Mycophenolate	32483-51-5	100mg	
MM1001.10	Isopropyl Mycophenolate	40336-80-9	100mg	

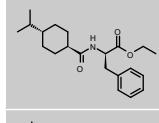
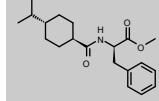
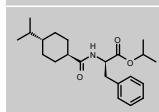
Nalidixic Acid

MM3144.01	Nalidixic Acid Methyl Ester	63475-29-6	100mg	
MM3144.02	Nalidixic Acid Ethyl Ester	33331-59-8	100mg	
MM3144.03	Nalidixic Acid Isopropyl Ester	n/a	100mg	

Naproxen

MM0152.02	Imp. E (EP): Methyl (2S)-2-(6-Methoxynaphthalen-2-yl)propanoate (Naproxen Methyl Ester)	26159-35-3	100mg	
MM0152.12	Imp. F (EP): Ethyl (2S)-2-(6-Methoxy-naphthalen-2-yl)propanoate (Naproxen Ethyl Ester)	31220-35-6	100mg	
MM0152.20	Naproxen Isopropyl Ester	156967-24-7	100mg	
MM0152.21	Naproxen 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0152.22	Naproxen 2,3-Butylene Glycol Ester	n/a	100mg	
MM0152.23	Naproxen 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	
MM0152.24	Naproxen 1,2,3-Propanetriol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	

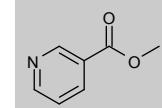
Nateglinide

MM0847.06	Imp. G (EP): Ethyl N-[[trans-4-(1-Methylethyl)cyclohexyl]carbonyl]-D-phenylalaninate (Nateglinide Ethyl Ester)	187728-85-4	50mg	
MM0847.10	Nateglinide Methyl Ester	105746-47-2	100mg	
MM0847.11	Nateglinide Isopropyl Ester	n/a	100mg	

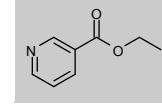
Products — Esterification

Nicotinic Acid

[MM0549.00](#) Methyl Nicotinate 93-60-7 500mg

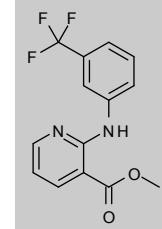


[MM1756.00](#) Ethyl Nicotinate 614-18-6 250mg

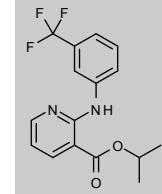


Niflumic Acid

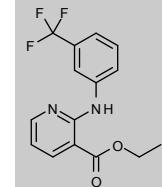
[MM0850.01](#) Imp. F (EP): Methyl 2-[[3-(Trifluoromethyl)phenyl]amino]pyridine-3-carboxylate (Niflumic Acid Methyl Ester) 59361-45-4 100mg



[MM0850.02](#) Niflumic Acid Isopropyl Ester n/a 100mg

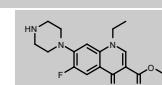


[MM0850.09](#) Niflumic Acid Ethyl Ester 51703-19-6 100mg

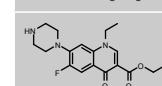


Norfloxacin

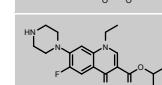
[MM0350.10](#) Norfloxacin Methyl Ester 75001-83-1 100mg



[MM0350.11](#) Norfloxacin Ethyl Ester 74011-47-5 100mg

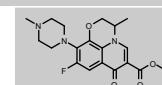


[MM0350.12](#) Norfloxacin Isopropyl Ester 1415841-37-0 100mg

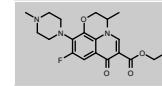


Ofloxacin

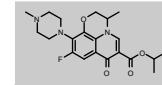
[MM0228.11](#) Ofloxacin Methyl Ester 108224-82-4 100mg



[MM0228.12](#) Ofloxacin Ethyl Ester 107884-32-2 100mg

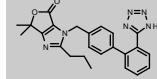


[MM0228.13](#) Ofloxacin Isopropyl Ester 126911-77-1 50mg

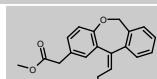
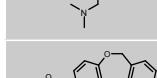
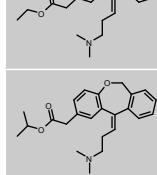


Products — Esterification

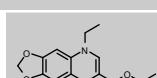
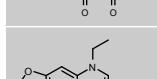
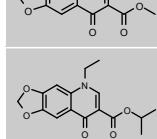
Olmesartan Medoxomil

MM1317.02	Imp. B (EP): 6,6-Dimethyl-2-propyl-3-[2'-(1 <i>H</i> -tetrazol-5-yl)biphenyl-4-yl)methyl]-3,6-dihydro-4 <i>H</i> -furo[3,4- <i>d</i>]imidazol-4-one	849206-43-5	100mg	
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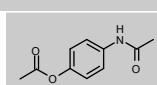
Olopatadine Hydrochloride

MM1261.06	Olopatadine Methyl Ester	113806-01-2	100mg	
MM1261.07	Olopatadine Ethyl Ester	113806-03-4	100mg	
MM1261.08	Olopatadine Isopropyl Ester	1206456-44-1	100mg	

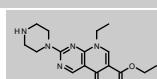
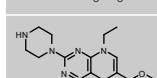
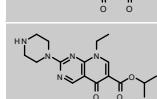
Oxolinic Acid

MM0898.02	Imp. B (EP): Ethyl 5-Ethyl-8-oxo-5,8-dihydro-1,3-dioxolo[4,5-g]quinoline-7-carboxylate (Oxolinic Acid Ethyl Ester)	16172-03-5	100mg	
MM0898.04	Oxolinic Acid Methyl Ester	50332-56-4	100mg	
MM0898.05	Oxolinic Acid Isopropyl Ester	n/a	100mg	

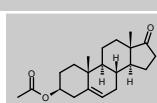
Paracetamol

MM0042.04	Imp. H (EP): 4-(Acetylamino)phenyl Acetate (N,O-Diacetyl-4-aminophenol)	2623-33-8	100mg	
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Pipemicidic Acid Trihydrate

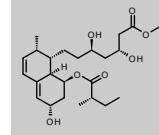
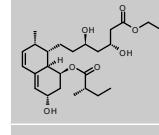
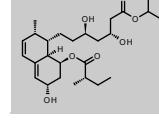
MM0401.01	Imp. E (EP): Ethyl 8-Ethyl-5-oxo-2-(piperazin-1-yl)-5,8-dihdropyrido[2,3-d]pyrimidine-6-carboxylate (Pipemicidic Acid Ethyl Ester)	51940-43-3	100mg	
MM0401.02	Pipemicidic Acid Methyl Ester	80161-83-7	100mg	
MM0401.03	Pipemicidic Acid Isopropyl Ester	n/a	100mg	

Prasterone

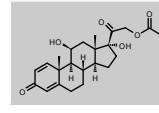
MM0651.05	Prasterone Acetate	853-23-6	100mg	
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Products — Esterification

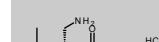
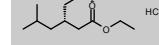
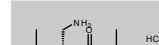
Pravastatin Sodium

MM0503.09	Pravastatin Methyl Ester	81131-72-8	100mg	
MM0503.10	Pravastatin Ethyl Ester	n/a	100mg	
MM0503.13	Pravastatin Isopropyl Ester	n/a	100mg	

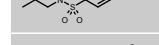
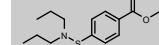
Prednisolone

MM0194.00	Imp. C (EP): 11 β ,17-Dihydroxy-3,20-dioxo-pregna-1,4-dien-21-yl Acetate (Prednisolone Acetate)	52-21-1	500mg	
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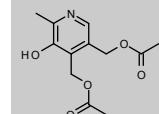
Pregabalin

MM1376.06	Pregabalin Methyl Ester Hydrochloride	714230-22-5	100mg	
MM1376.14	Pregabalin Ethyl Ester Hydrochloride	1909294-27-4	100mg	
MM1376.15	Pregabalin Isopropyl Ester Hydrochloride	1239692-16-0	100mg	
MM1376.16	Pregabalin Isobutyl Ester Hydrochloride	1239692-15-9	100mg	

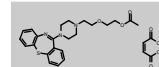
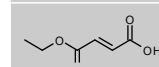
Probenecid

MM0657.01	Imp. D (EP): Ethyl 4-(Dipropylsulfamoyl)benzoate (Probenecid Ethyl Ester)	70190-76-0	100mg	
MM0657.02	Probenecid Methyl Ester	53212-75-2	100mg	
MM0657.03	Probenecid Isopropyl Ester	70190-78-2	100mg	

Pyridoxine Hydrochloride

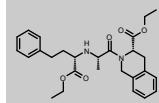
MM0021.03	Pyridoxine Diacetate	26280-83-1	100mg	
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Quetiapine Fumarate

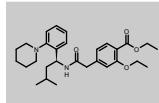
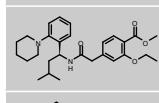
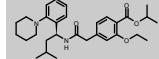
MM1130.15	Imp. A (EP): 2-[2-[4-(Dibenzo[b,f][1,4]thiazepin-11-yl)piperazin-1-yl]ethoxy]ethyl Acetate Maleate	n/a	50mg	
MM1130.18	Monoethyl Fumarate	2459-05-4	250mg	

Products — Esterification

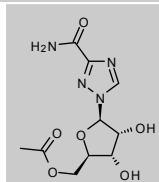
Quinapril Hydrochloride

MM0628.16	Quinapril Ethyl Ester ((3S)-2-[(2S)-2-[[[(1S)-1-(Ethoxycarbonyl)-3-phenylpropyl]amino]-1-oxopropyl]-1,2,3,4-tetrahydro-3-isoquinolinecarboxylic Acid Ethyl Ester)	103733-35-3	100mg	
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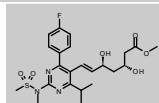
Repaglinide

MM0944.05	Imp. D (EP): Ethyl 2-Ethoxy-4-[2-[[[(1S)-3-methyl-1-[2-(piperidin-1-yl)phenyl]butyl]amino]-2-oxoethyl]benzoate (Repaglinide Ethyl Ester)	147770-06-7	100mg	
MM0944.07	Repaglinide Methyl Ester	800365-89-3	100mg	
MM0944.08	Repaglinide Isopropyl Ester	n/a	100mg	

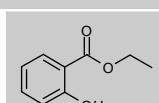
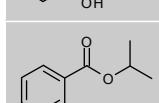
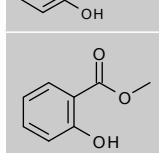
Ribavirin

MM0542.06	Imp. F (EP): 1-(5-O-Acetyl-β-D-ribofuranosyl)-1H-1,2,4-triazole-3-carboxamide (5'-O-Acetylribavirin)	58151-87-4	100mg	
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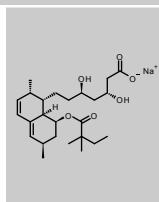
Rosuvastatin Calcium

MM0936.06	Rosuvastatin Methyl Ester	147118-40-9	100mg	
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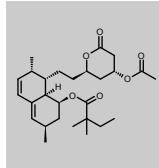
Salicylic Acid

MM0045.16	Ethyl Salicylate	118-61-6	100mg	
MM0045.17	Isopropyl Salicylate	607-85-2	100mg	
MM1063.00	Methyl Salicylate	119-36-8	250mg	

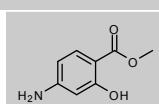
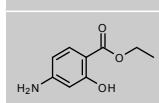
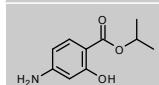
Simvastatin

MM0158.01	Imp. A (EP) as Sodium Salt: (3R,5R)-7-[(1S,2S,6R,8S,8aR)-8-[(2,2-Dimethylbutanoyl)oxy]-2,6-dimethyl-1,2,6,7,8,8a-hexahydronaphthalen-1-yl]-3,5-dihydroxyheptanoic Acid Sodium Salt (Tenivastatin Sodium Salt; Simvastatin Hydroxy Acid Sodium Salt)	101314-97-0	100mg	
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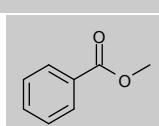
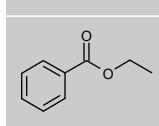
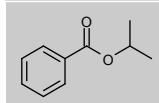
Products — Esterification

MM0158.02	Imp. B (EP): (1S,3R,7S,8S,8aR)-8-[2-[(2R,4R)-4-(Acetoxy)-6-oxotetrahydro-2H-pyran-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8a-hexahydronaphthalen-1-yl 2,2-Dimethylbutanoate (Simvastatin Acetate Ester)	145576-25-6	100mg	
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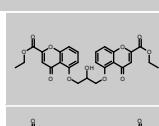
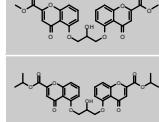
Sodium Aminosalicylate Dihydrate

MM0073.09	Methyl 4-Amino-2-hydroxybenzoate (Methyl Aminosalicylate)	4136-97-4	100mg	
MM1645.02	Ethyl 4-Amino-2-hydroxybenzoate (Ethyl Aminosalicylate)	6059-17-2	100mg	
MM1645.03	Isopropyl 4-Amino-2-hydroxybenzoate (Isopropyl Aminosalicylate)	6018-21-9	25mg	

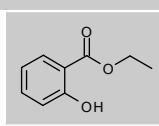
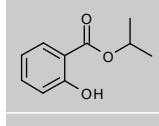
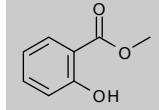
Sodium Benzoate

MM0814.08	Methyl Benzoate	93-58-3	100mg	
MM0730.01	Ethyl Benzoate	93-89-0	100mg	
MM0730.02	Isopropyl Benzoate	939-48-0	100mg	

Sodium Cromoglicate

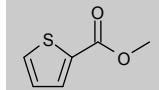
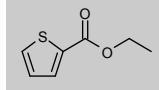
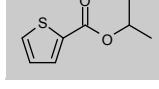
MM0039.04	Imp. B (EP): Diethyl 5,5'-(2-hydroxypropane-1,3-diyl)dioxybis(4-oxo-4H-1-benzopyran-2-carboxylate) (Ethyl Cromoglicate)	16150-45-1	100mg	
MM0039.05	Dimethyl Cromoglicate	51471-26-2	100mg	
MM0039.06	Diisopropyl Cromoglicate	n/a	50mg	

Sodium Salicylate

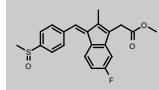
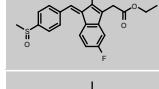
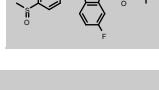
MM0045.16	Ethyl Salicylate	118-61-6	100mg	
MM0045.17	Isopropyl Salicylate	607-85-2	100mg	
MM1063.00	Methyl Salicylate	119-36-8	250mg	

Products — Esterification

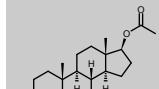
Sodium Thiophene-2-carboxylate

MM1081.01	Methyl Thiophene-2-carboxylate	5380-42-7	100mg	
MM1081.02	Ethyl Thiophene-2-carboxylate	2810-04-0	100mg	
MM1081.03	Isopropyl Thiophene-2-carboxylate	111160-47-5	100mg	

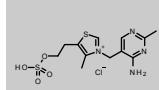
Sulindac

MM0624.04	Sulindac Methyl Ester	134439-52-4	100mg	
MM0624.05	Sulindac Ethyl Ester	68299-97-8	100mg	
MM0624.06	Sulindac Isopropyl Ester	n/a	100mg	

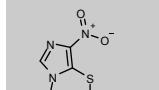
Testosterone

MM0323.05	Imp. E (EP): 3-Oxoandrost-4-en-17 β -yl Acetate (Testosterone Acetate)	1045-69-8	100mg	
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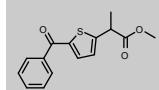
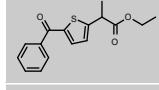
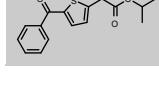
Thiamine Hydrochloride

MM0049.07	Imp. A (EP) as Chloride: 3-[(4-Amino-2-methylpyrimidin-5-yl)methyl]-4-methyl-5-[2-(sulfonatoxy)ethyl]thiazolium Chloride (Thiamine Chloride Sulfate Ester)	15743-04-1	100mg	
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Thiamiprime

MM1292.07	N,9-Diacetylthiamiprime (2-Acetylamino-9-acetyl-6-[(1-methyl-4-nitroimidazol-5-yl)thio]purine)	n/a	100mg	
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Tiaprofenic Acid

MM3322.01	Tiaprofenic Acid Methyl Ester	32990-41-3	100mg	
MM3322.02	Tiaprofenic Acid Ethyl Ester	127266-13-1	100mg	
MM3322.03	Tiaprofenic Acid Isopropyl Ester	n/a	100mg	

Products — Esterification

MM3322.04	Tiaprofenic Acid 1,3-Butylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	<p>Two chemical structures of Tiaprofenic Acid 1,3-Butylene Glycol Esters are shown. Both structures feature a central chiral carbon atom bonded to a phenyl group, a carboxylic acid group (-COOH), a hydroxyl group (-OH), and a 1,3-butylene glycol ester side chain (-CH(OH)CH2COO-). The two structures differ in the orientation of the hydroxyl group relative to the ester group.</p>
MM3322.05	Tiaprofenic Acid 2,3-Butylene Glycol Ester	n/a	100mg	<p>Two chemical structures of Tiaprofenic Acid 2,3-Butylene Glycol Ester are shown. Both structures feature a central chiral carbon atom bonded to a phenyl group, a carboxylic acid group (-COOH), a hydroxyl group (-OH), and a 2,3-butylene glycol ester side chain (-CH(OH)CH(CO)COO-). The two structures differ in the orientation of the hydroxyl group relative to the ester group.</p>
MM3322.06	Tiaprofenic Acid 1,2-Propylene Glycol Esters (Mixture of Regio- and Stereoisomers)	n/a	100mg	<p>Two chemical structures of Tiaprofenic Acid 1,2-Propylene Glycol Esters are shown. Both structures feature a central chiral carbon atom bonded to a phenyl group, a carboxylic acid group (-COOH), a hydroxyl group (-OH), and a 1,2-propylene glycol ester side chain (-CH(OH)CH2COO-). The two structures differ in the orientation of the hydroxyl group relative to the ester group.</p>

Tranexamic Acid

MM0330.09	Tranexamic Acid Methyl Ester Hydrochloride	n/a	100mg	<p>Three chemical structures of Tranexamic Acid Methyl Ester Hydrochloride are shown. Each structure consists of a cyclohexane ring substituted with a carboxymethyl group (-CH2COO-) at the 1-position, a methyl group (-CH3) at the 2-position, and an amino group (-NH2) at the 3-position. The structures differ in the stereochemistry of the 3-position: one is a cis isomer, one is a trans isomer, and one is a racemic mixture.</p>
MM0330.10	Tranexamic Acid Ethyl Ester Hydrochloride	n/a	100mg	<p>Three chemical structures of Tranexamic Acid Ethyl Ester Hydrochloride are shown. Each structure consists of a cyclohexane ring substituted with a carboxymethyl group (-CH2COO-) at the 1-position, an ethyl group (-CH2CH3) at the 2-position, and an amino group (-NH2) at the 3-position. The structures differ in the stereochemistry of the 3-position: one is a cis isomer, one is a trans isomer, and one is a racemic mixture.</p>
MM0330.11	Tranexamic Acid Isopropyl Ester Hydrochloride	n/a	100mg	<p>Three chemical structures of Tranexamic Acid Isopropyl Ester Hydrochloride are shown. Each structure consists of a cyclohexane ring substituted with a carboxymethyl group (-CH2COO-) at the 1-position, an isopropyl group (-CH(CH3)2) at the 2-position, and an amino group (-NH2) at the 3-position. The structures differ in the stereochemistry of the 3-position: one is a cis isomer, one is a trans isomer, and one is a racemic mixture.</p>

Triamcinolone

MM0198.02	Imp. A (EP): 9-Fluoro-11 β ,17-dihydroxy-3,20-dioxopregna-1,4-diene-16 α ,21-diy Diacetate (Triamcinolone 16,21-Diacetate)	67-78-7	100mg	<p>The chemical structure of Triamcinolone 16,21-Diacetate is shown. It features a steroid nucleus with a 9-fluoro group, a 11-hydroxy group, a 16-acetoxy group, a 21-acetoxy group, and a 20-ketone group.</p>
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Triamcinolone Acetonide

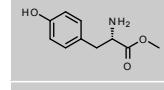
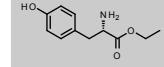
MM0198.09	Imp. F (EP): 9-Fluoro-11 β -hydroxy-16 α ,17-(1-methylethylidenedioxy)-3,20-dioxopregna-1,4-dien-21-yl Acetate (21-Acetate Triamcinolone Acetonide)	3870-07-3	100mg	<p>The chemical structure of 21-Acetate Triamcinolone Acetonide is shown. It features a steroid nucleus with a 9-fluoro group, a 11-hydroxy group, a 16-acetoxy group, a 21-acetoxy group, and a 17-methylethylideneacetate side chain.</p>
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Tryptophan

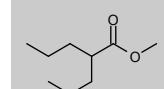
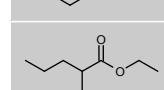
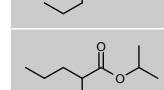
MM0172.15	L-Tryptophan Methyl Ester Hydrochloride	7524-52-9	100mg	<p>Three chemical structures of L-Tryptophan Methyl Ester Hydrochloride are shown. Each structure features a tryptamine core substituted with a methyl ester group (-CH2COO-) at the 5-position and a hydrochloride counterion.</p>
MM0172.18	L-Tryptophan Ethyl Ester Hydrochloride	2899-28-7	100mg	<p>Three chemical structures of L-Tryptophan Ethyl Ester Hydrochloride are shown. Each structure features a tryptamine core substituted with an ethyl ester group (-CH2CH2COO-) at the 5-position and a hydrochloride counterion.</p>
MM0172.19	L-Tryptophan Isopropyl Ester Hydrochloride	71959-71-2	100mg	<p>Three chemical structures of L-Tryptophan Isopropyl Ester Hydrochloride are shown. Each structure features a tryptamine core substituted with an isopropyl ester group (-CH(CH3)2COO-) at the 5-position and a hydrochloride counterion.</p>

Products — Esterification

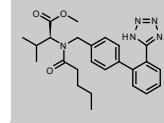
Tyrosine

MM0634.04	L-Tyrosine Methyl Ester	1080-06-4	100mg	
MM0634.05	L-Tyrosine Ethyl Ester	949-67-7	100mg	

Valproic Acid

MM0751.14	Methyl Valproate	22632-59-3	100mg	
MM0751.18	Ethyl Valproate	17022-31-0	100mg	
MM0751.19	Isopropyl Valproate	60498-67-1	50mg	

Valsartan

MM0487.01	Valsartan Methyl Ester	137863-17-3	50mg	
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