

**Product PN** 

MV32ANPPT002TC01 MV32ANPPT004CC01

Mod. 984

Rev. 02

Description

SYRINGELESS FILTER

# SEPARA (PTFE membrane) Minivial autosampler



PRODUCT DESCRIPTION	Syringeless filter that integrates in one single device auto-sampler vial, filtration membrane, plunger, and cap/septa
MANUFACTURER NAME	GVS S.p.A.
INTENDED USE / APPLICATION	Syringeless filter which provide a PTFE Hydrophobic — Chemically and biologically inert — Superior chemical resistance.  Compound Class: Organic solvents, acids, alcohols, bases, aromatics.
CLASS OF THE PRODUCT	Laboratory Liquid Filtration
MATERIALS	Filter media: Hydrophobic ePTFE membranes on Polyester non-woven support with 0.20 µm and 0.45 µm pore sizes  Frame/Housing Polymer: Polypropylene  Color: Transparent  Regulatory Documentation Required: □Biocompatibility according ISO 10993-1 □IMDS □Rohs, directive 2002/95/CE □BSE/TSE, directive 2003/32/CE □DEHP plasticizer Free and Latex free □Aging □Reach 1907/2006/CE (hazardous substances regulation) □Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances) □Conflict minerals free



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#### Appearance/Visual:

Aesthetic part:

transparent body with colored cap

Presence of graphics/Artwork:

membrane type and pore size are pad printed on the colored cap

Flash bears admitted: Injection gate vestige:

smaller than 0.3mm smaller than 0.3mm

Black spots admitted (size/area): Infiltration into insert admitted:

must not be visible to the naked eyes at arm's length

smaller than 25% of filtration area

#### Physical/Mechanical:

Dimensions:

12 x 32 mm

Weight:

1.9 g

Operating temperature Range: Storage temperature Range:

From 10 °C to 40 °C

From 10 °C to 40 °C

#### **Functional:**

Air Flow Rate with 0.20 µm : Air Flow Rate with 0.45 µm :

9.5 ÷ 19.5 l/min on 3.7 cm² sample @ 0.93 bar 16 ÷ 48 l/min on 3.7 cm² sample @ 0.93 bar

Water Break Through with 0.20 µm :

> 1.9 bar for 10 sec

Water Break Through with 0.45 µm :

> 0.9 bar for 10 sec

Maximum volume
Dead Volume:
Operating Lifetime:

480 μL < 30μL

Shelf Lifetime:

3 years 3 years

#### Cleanliness:

Clean-room Production required:

Class ISO 8

### INSTRUCTIONS

WARNINGS

IFU: ⊠ English □French □Italian □Spanish □Portuguese □German □Chinese □Japanese □Korean □Russian □ Other(Specify):

#### STERILIZATION

Not required

#### PACKAGING AND LABELLING

Packaging: External withe box with product logo [dim 170x80x120 mm]

2 Internal plastic bags with zip lock [dim 125x180 mm]

Labelling: Standard

Each box carton shall be labelled with the product part number and lot number.

100pcs per box. Different lots in one box are not allowed. IFU available (only when required by customer).



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#### CERTIFICATE OF COMPLIANCE

With each shipment, GVS S.p.A. Customer Service will send the CoC to the Customer, based on the lot numbers and date of manufacture.

Conformity declaration is printed on every invoice and Certificate is according to UNI EN 10204 type 2.1

The Quality management system is in compliance with ISO 9001

#### DRAWING

The attached drawing is part of this material specification and must not be duplicated or made accessible to a third party without prior written GVS SpA consent.

# VISUAL REQUIREMENTS

Visual acceptance requirements apply when inspected under below conditions:

Magnification: unaided eye, approximately 45 cm (18") from eye

Illumination: 1000 ± 200 lx or equivalent

Light type: Fluorescent Timings: 5 sec per unit

		Acceptance Requirement	AQL	Sampling	Plan
	1.	Incomplete / deformation of plastic support, shrinkages of material			
	2.	Incomplete / missing / misplaced / unsealed membrane			
	3.	Membrane broken, pierced, crushed, peeled away			
1	4.	Infiltration > 25% of material membrane surface	1		
	5.	Membrane incorporated residual			
	6.	No missing components or wrong color cap			
	7.	Serious mold, rust dirty	ISO 2	ISO 2859 pa	ISO 2859 part.1 1 <sup>st</sup> Level
	8.	Flashes > 0.3 mm		, 10,00	
	9.	Infiltration < 0.25% of the membrane surface			
	10.	* Embedded particulate matter > 0.1 mm <sup>2</sup>			
2	11.	Color not uniform	4		
	12.	Marks or scratches			
	13.	Loose particulate > 0.1 mm <sup>2</sup> or fibers			

Embedded particulate matter: according to Dirt Estimation Chart (Tappi Standard)

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, biological material requirements.



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#### **REVISIONS AND APPROVALS:**

DATE	REV.	REASON FOR CHANGE	ISSUED AND CONTROLLED BY: (name /function and signature)	APPROVED BY: (name /function and signature)
10.05.2017	00	First Emiission	Project Leader Simone Reggiani  Project Leader Filippo Trascinelli	Quality Assurance Roberta Frulla

## **Customer Approval:**

We accept this r	material specification as a part of the a	greed terms of delivery
Company name		
Approved by:	(Name, Function)	(Signature)
Date	<del></del>	(Company stamp)

Please send back this document signed for approval. If we will not receive this specification signed, we consider the first order placed as implicit approval.